# **TECHNICAL DATA**







Polymer Processing

# **PUR 400**

### SILICONE RELEASE AGENT FOR PU

PUR 400 is a silicone release agent specifically formulated to provide a fine release film for use with integral skin and elastomeric polyurethanes.

#### **ADVANTAGES:**

- High-gloss, even finish
- Fine spray pattern
- Low solvent odour
- No build-up on mould surface
- · Fast evaporating solvent carriers
- Suitable for low temperature moulding
- No streaks on moulded components
- Operational up to 200°C

# **PRODUCT CODES / FILL SIZES**



31537 / 500ml

30317 / 200Ltr



31751 / 25Ltr



**APPLICATIONS** 

Ensures quick and easy release of integral skin and elastomeric polyurethanes in injection moulding and other forming processes. Contains silicone so may not be suitable where decorative work (e.g. painting, plating) is necessary on the moulded part.

#### **DIRECTIONS**

- Spray a light, even coating from 9" 12" (25 30cm).
- Re-apply as necessary.

# **TECHNICAL DATA**



## **TECHNICAL DATA (WITHOUT PROPELLANT)**

Appearance	Clear, colourless liquid
Odour	Negligible
SG @ 25°C	0.762
Pressure @ 25°C	4 Bar
Discharge rate	0.9 g/sec
Temperature range	Operational up to 200°C
Solubility	Soluble in solvents, insoluble in water
Flammability	Classified as extremely flammable under current EC regulations
Flashpoint	Not applicable in sealed aerosol

### **MATERIALS COMPATIBILITY**

OK -CAUTION -NOT OK -

#### **STORAGE & SHELF LIFE**

The 25Ltr & 200 Ltr bulk should be stored at normal ambient temperatures and has a shelf life of not less than 3 years with correct storage. Aerosols should always be stored below 50°C, away from direct heat and naked flame, and has a shelf life of not less than 6 years with correct storage.

# **HEALTH AND SAFETY**

A separate Safety Data Sheet (SDS) according to EC Regulation 73/404/EEC and 648/2004/EC is available from Ambersil.com or via info.uk@crcind.com

#### **MISREPRESENTATION ACT 1967**

#### **TRADE DESCRIPTIONS ACT 1968**

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